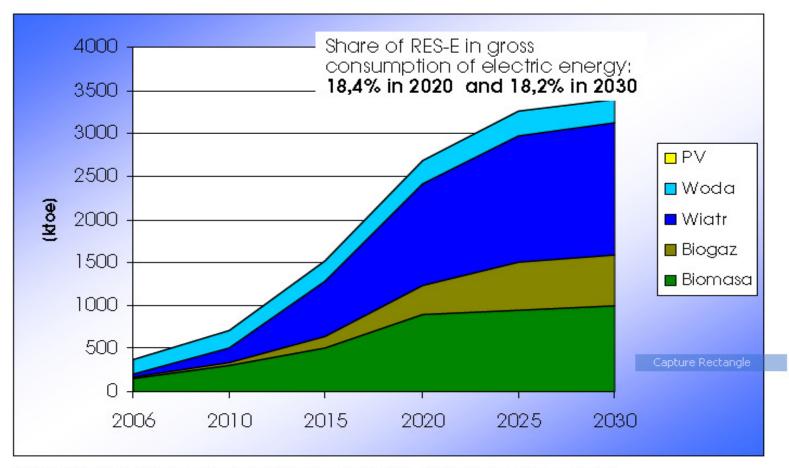


POLISH BIOGAS GROWTH



IEO, Status and Prospective of Development of Renewable energy in Poland, November 2009 (POLEKO).

POLISH PROJECTED GROWTH FOR 2020

The total renewable energy sector will grow by 7% each year up to 2020, the deadline for EU targets.

BIOGAS in Poland will grow at 30% per year.

Source:Polish Renewable Energy Institute(2009)



LEFT: The New Energy Reality? The Frito Lay plant in New England (USA), now energy independent due to biogas from its wastes.



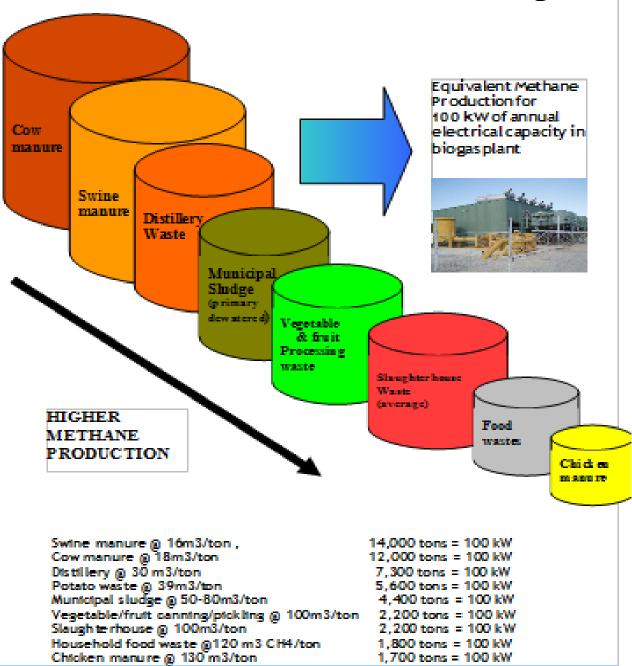
BIODEGRADABLES: OUT OF LANDFILLS

According to the Article 16 of the Act of 27 April 2001 on waste (J. of L. No. 62, item 628 with later amendments) gminas are responsible for municipal waste management. They must ensure conditions for reduction of quantity of biodegradable municipal waste going to landfills:

* by 31st December 2010 – biodegradable municipal waste must be reduced to 75% of the totalamount of biodegradable municipal waste produced in 1995 * by 31st December 2013 – biodegradable municipal waste must be reduced to 50% of the total amount of biodegradable municipal waste produced in 1995 * by 31st December 2020 – biodegradable municipal waste must be reduced to 35% of the total amount of biodegradable municipal waste produced in 1995.



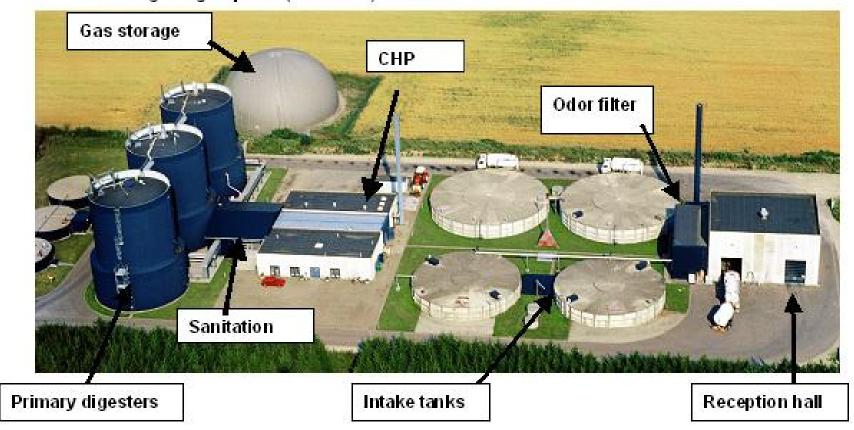
ENERGY VALUE OF VARIOUS WASTES AS BIOGAS SUBSTRATES @





How a Biogas Plant Works

Lemvig Biogas plant (Denmark) 2.5 MW







ODOR REDUCTION: QUANTIFIED

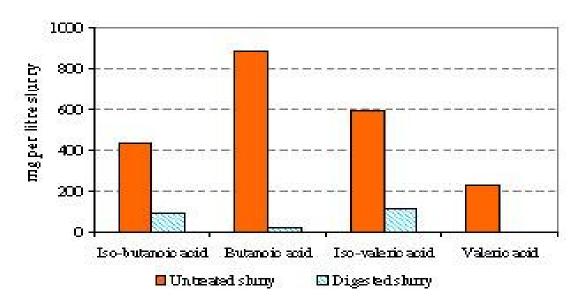


Figure 6.3. Concentrations of four very bad smelling volatile fatty acids in untreated and digested slurry PROBIOGAS 2007



Composition of Digestate

Table 1. Typical digestate (Source: Nordberg & al., 2002)

Parameter	Digestate Linkoeping
Total solids [%]	4,5
Volatile solids [%TS]	75
рН	8,1
Total-N [kg/m³]	7,2
Ammonia-N [kg/m³]	4,9
P [kg/m³]	0,7
K [kg/m³]	1,0
Pb [mg/kgTS]	< 5,0
Cd [mg/kgTS]	0,12
Cu [mg/kgTS]	71
Cr [mg/kgTS]	5,7
Hg [mg/kgTS]	< 0,05
Ni [mg/kgTS]	5,2
Zn [mg/kgTS]	309

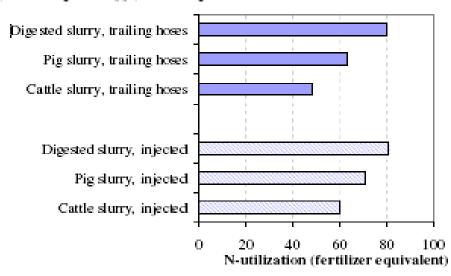


Precise composition will vary with substrates. These levels are generally typical of the Danish plants. Several EU countries have detailed digestate standards for fertilizer application. Germany uses about 10 million tons a year of digestate as fertilizer.

DIGESTATE QUALITY



By reducing the supply of nitrogen in mineral fertiliser a reduction in nitrate leaching can be ex-



pected. The specific reduction is dependent on the autumn and winter cover of the fields, the soil type etc. In general a reduction in nitrate leaching of 0.33 kg nitrate-N per kg reduction in nitrogen in mineral fertiliser was used in the evaluation of the second Danish environmental protection plan.

Figure 6.2. Utilization of nitrogen in digested slurry compared with pig and cattle slurry in field trials at Danish Agricultural Advisory Service. Average of 11 trails with digested slurry, 15 trials with pig slurry and 15 trials with cattle slurry





Digestate fertilizer use: ProBiogas, EC (2007).

Management Team

R.Mott*: 30 years in environmental and energy field

L. Baadstorp: 30 years in biogas projects worldwide; past President of Danish Biomas Association

Ole Bang: 30 years waste-to-energy; Denmark and EU.

S. Hamilton: 500 projects, top-rated waste eng. firm by Engineering News; biogas feasibility studies for World Bank



Blabjerg biogas plant, Denmark

Thorso biogas plant, Denmark

Studsgaard biogas plant, Denmark



INCENTIVES FOR SITE **OWNERS**



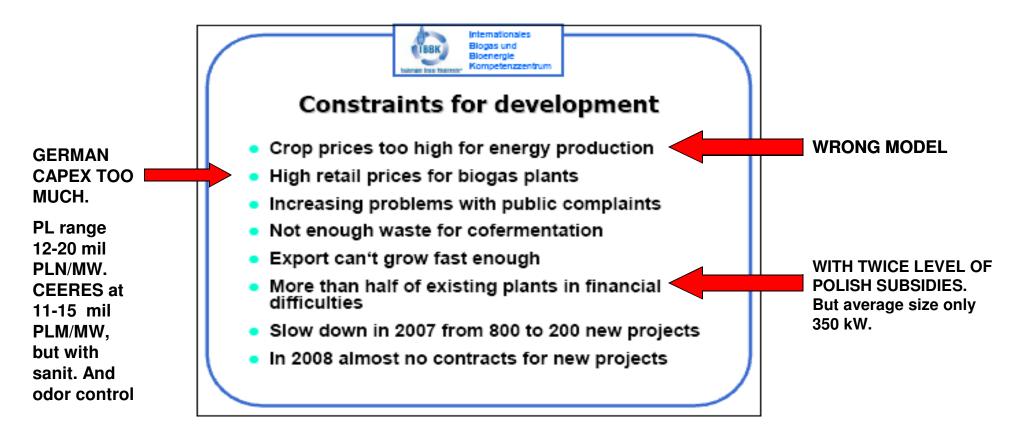
CEERES offers enormous incentives for plant owners and local govts to collaborate with us on biogas:

- > Drastic reduction in their waste disposal costs/best alternative for food waste
- Reduction of their electric& heating bill;
- Odor control 80-90% reduction;
- > Green public relations opportunity.





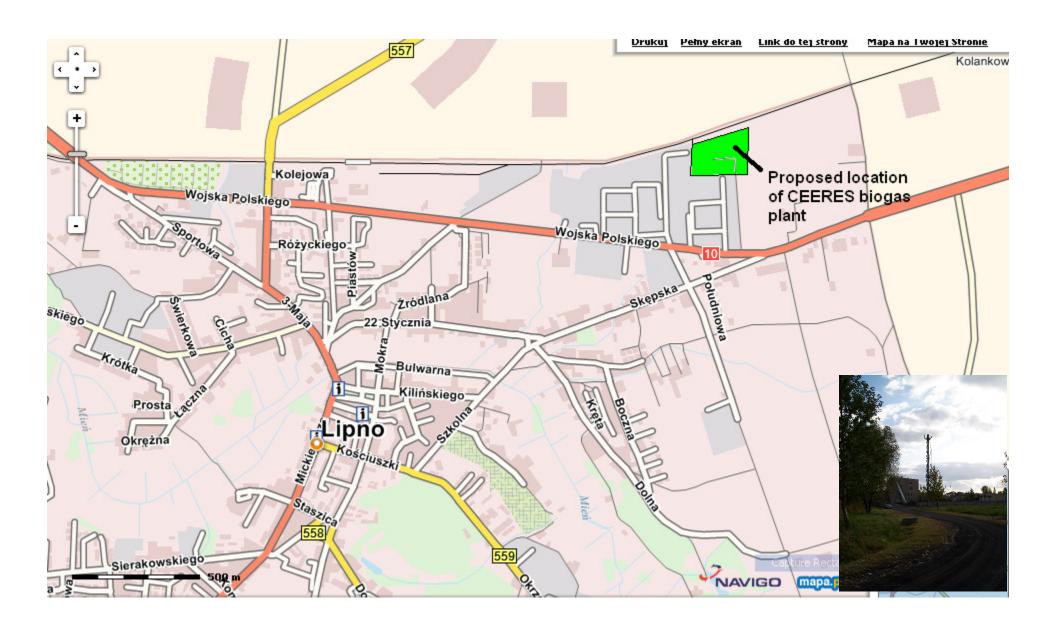
BIOGAS MUST BE DONE INTELLIGENTLY



Michael Kottner, director of German Biogas Institute, September 10 ,2008, Sofia Bulgaria.



LIPNO BIOGAS PROJECT



SIEDLCE BIOGAS PLANT



4 million m3 CH4 direct use in current 10 MW natural gas CHP. Substrates: chicken slaughterhouse, distillery, dairy, communal wastes.



